

SEAMLESS GYM LEGGINGS & SPORTS BRA SPECIFICATION

SPEC CODE: GZ-TP-ACT260 | CATEGORY: Performance Fitness Wear | MOQ: 10 PCS / STYLE | SAMPLE TIME: 4-5 DAYS

FABRIC SPECIFICATION: 240–260 GSM Nylon/Spandex Interlock
COMPOSITION: 75% High-Tensile Nylon / 25% Spandex (4-Way Stretch) • FIT: High-Waisted Squat-Proof Compression Fit

1. BILL OF MATERIALS (BOM) SPECIFICATIONS

Component	Material & Technical Specification	Color / Finish
Main Performance Fabric	250 GSM Brushed Butter-Soft Matte Nylon-Spandex	Squat-Proof Solid
Stitching Construction	4-Needle 6-Thread Anti-Chafing Flatlock Seams	Tone-on-Tone Core
Legging Waistband	12cm High-Waist Double Fabric with Internal Grip Tape	Elastic Retention
Sports Bra Cups	Removable Breathable Moulded Foam Bra Padding	Universal Nude/Black
Branding Emblems	Flexible 3D Matte Raised Silicone Heat Transfer	High-Stretch Grip

2. GRADED SIZE MATRIX & POINTS OF MEASURE (POM) IN CENTIMETERS

Point of Measure (POM)	XS	S	M	L	XL	2XL	Tolerance
Bra Underbust Band (Relaxed)	30	32	34	36	38	40	±0.5 cm
Bra Chest Width (Across apex)	33	35	37	39	41	43	±0.5 cm
Legging Waistband (Relaxed flat)	29	31	33	35	37	39	±0.5 cm
Legging Hip Width (7" below waist)	36	38	40	42	44	46	±0.5 cm
Legging Inseam Length	66	68	70	72	74	76	±0.5 cm

HOW TO SUBMIT THIS TECH PACK FOR SAMPLING & PRODUCTION

- Send your completed artwork files (AI, PDF, SVG) with your desired Pantone TCX color codes.
- Physical sampling turnaround: 4 to 5 business days. Shipped via DHL Express (3-4 days in transit).
- Sample fee guarantee: 100% of sample development fees are credited back against your bulk order invoice.
- Minimum Order Quantity (MOQ): Just 10 pcs per style with mixed size distribution (S, M, L, XL, XXL).